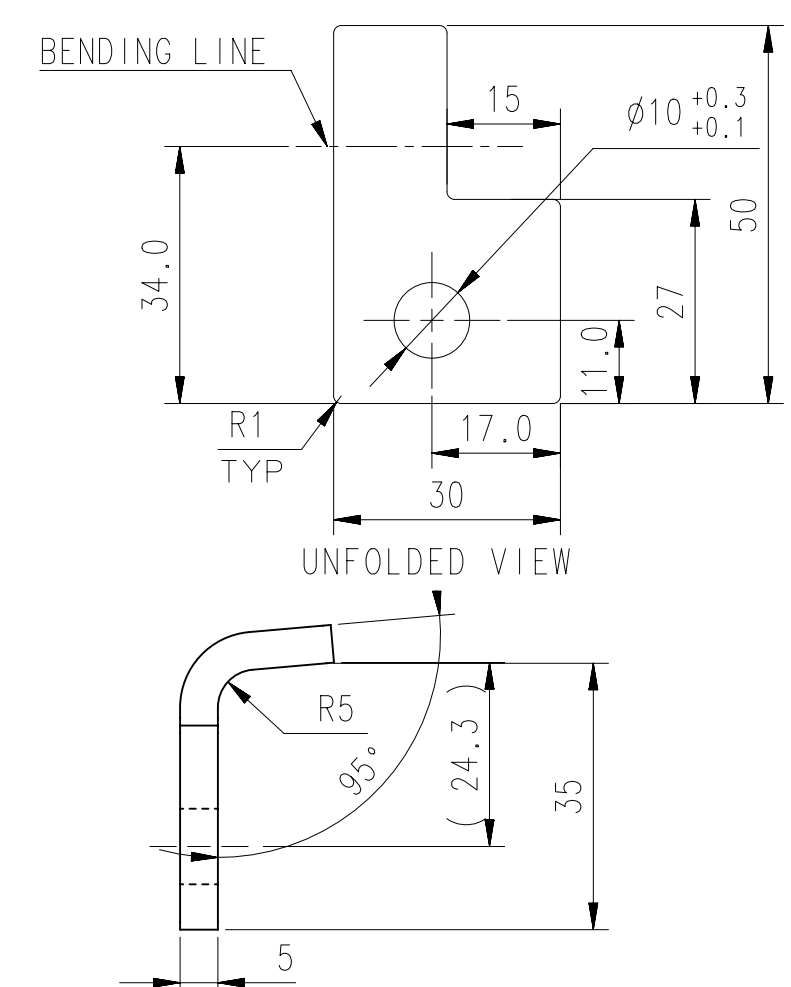
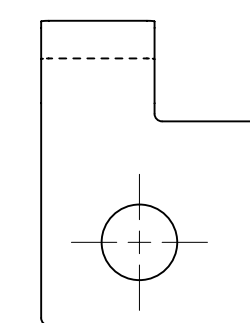
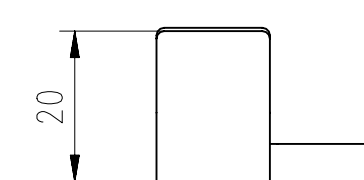
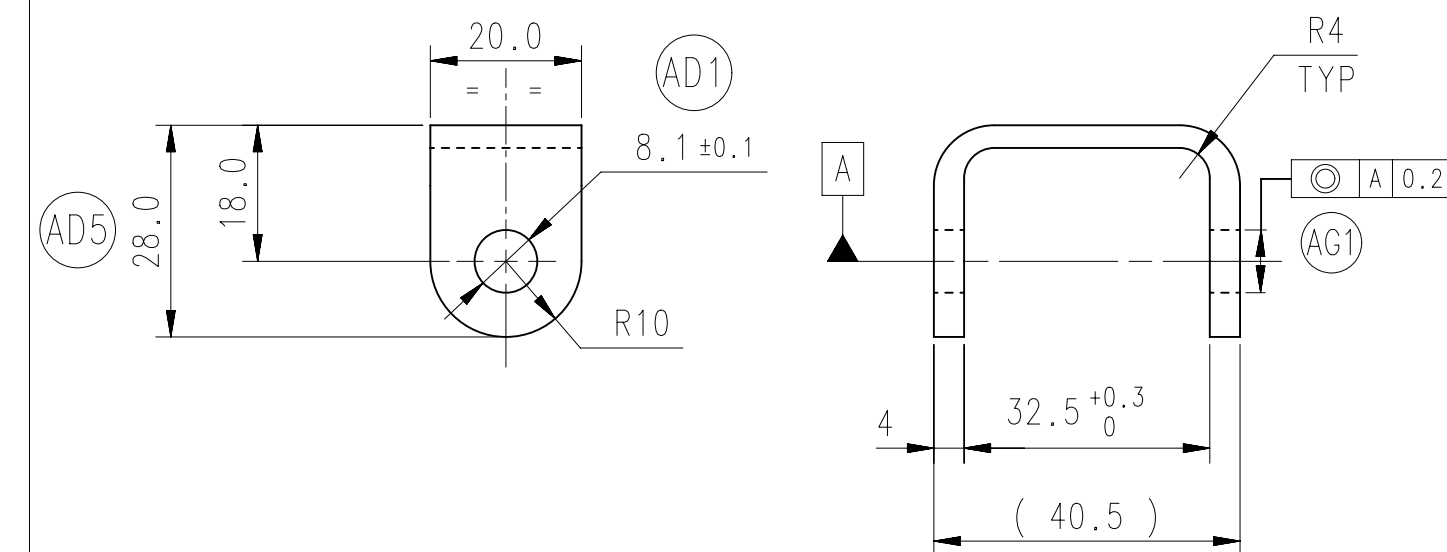
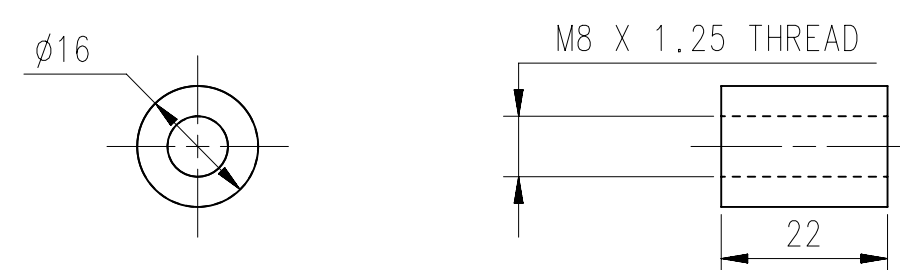
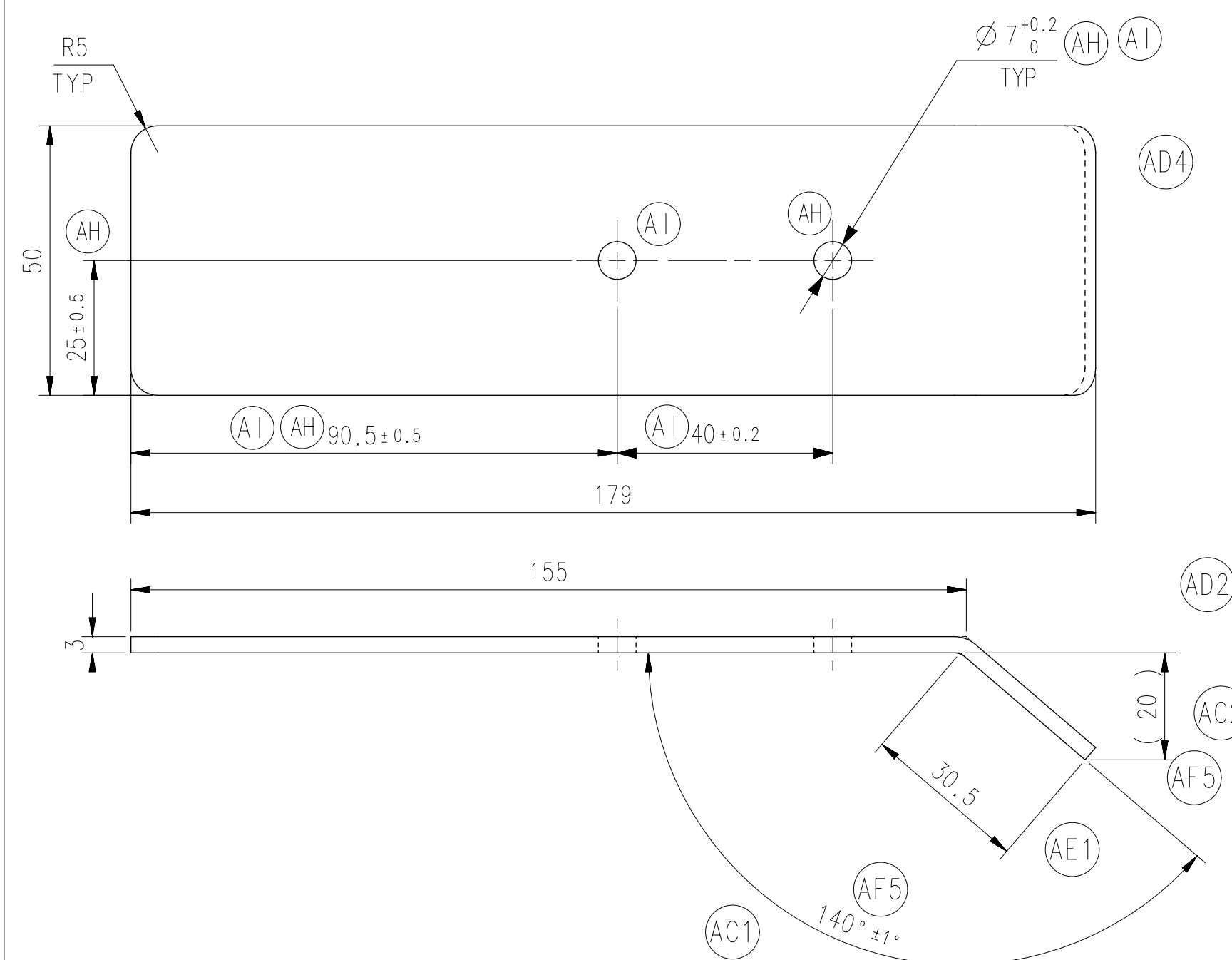
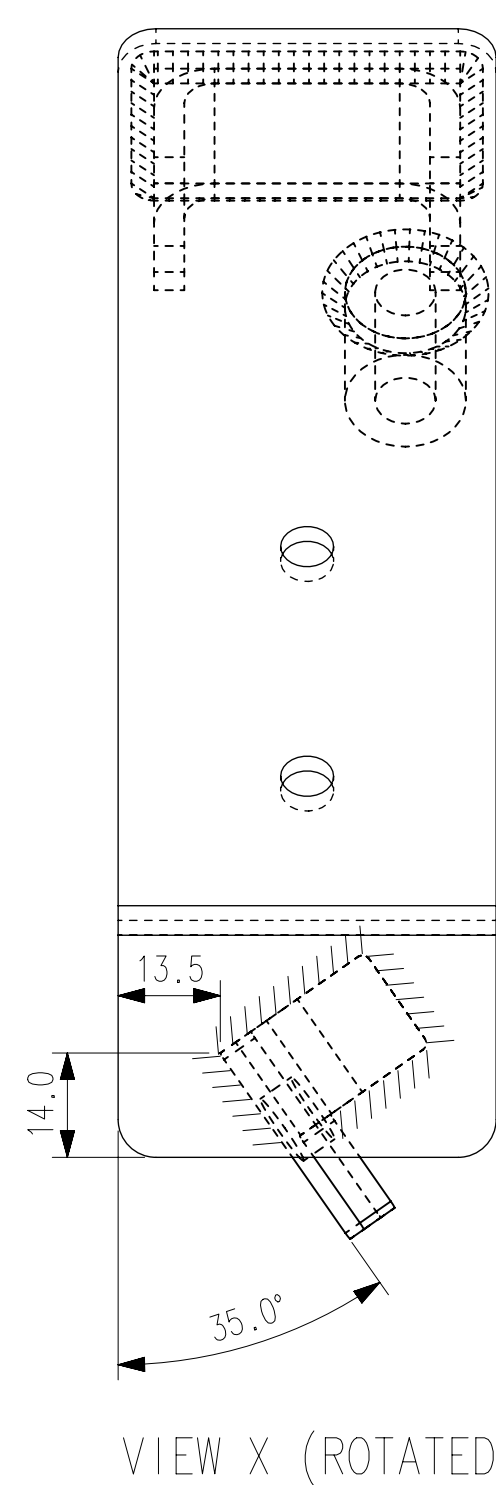
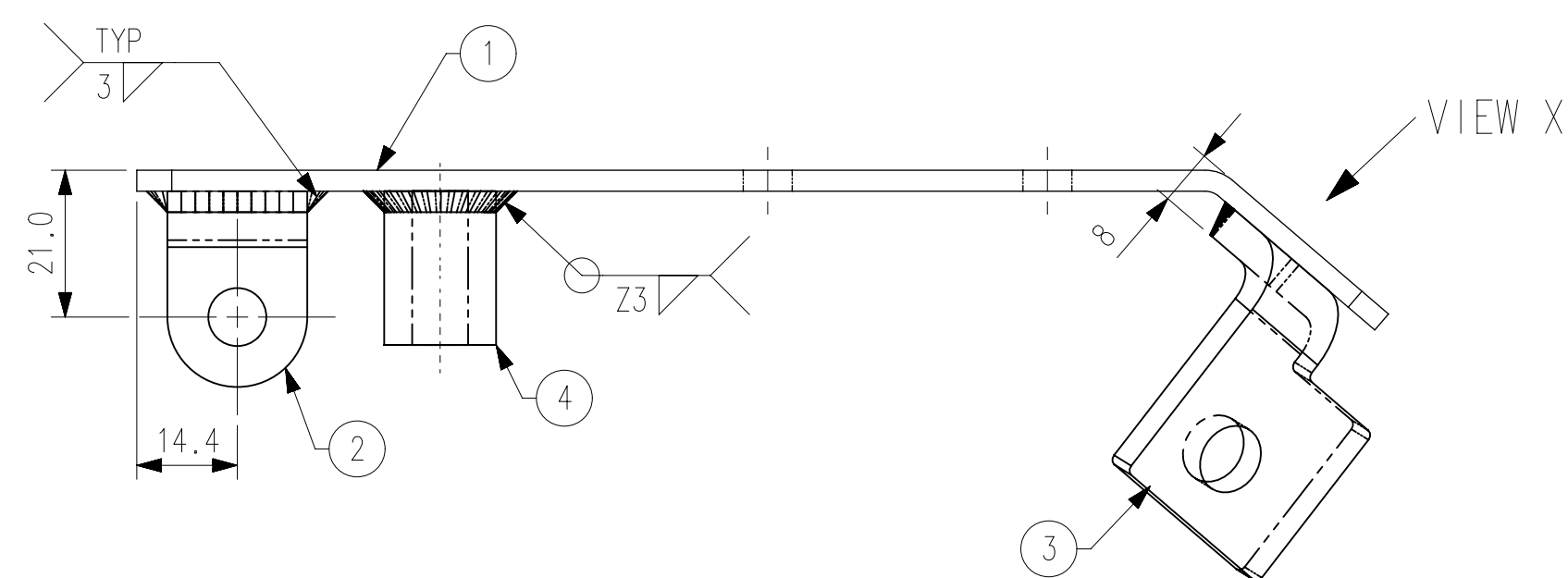
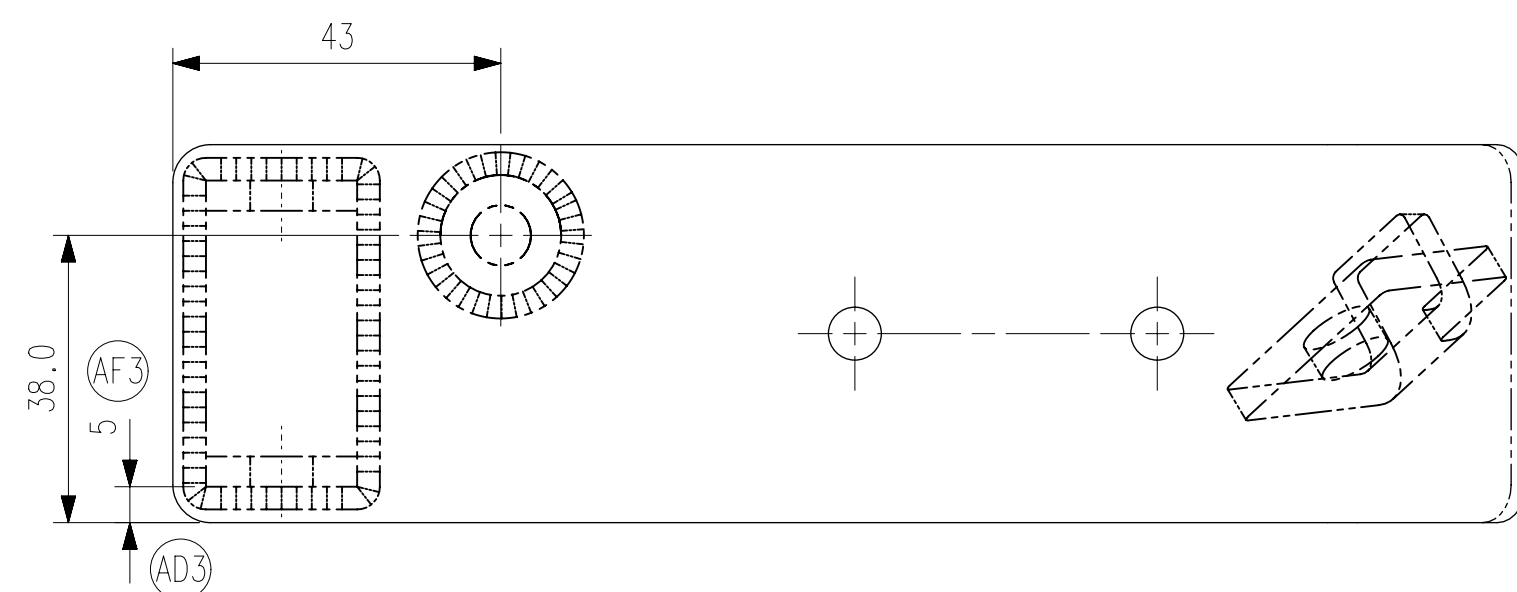




WELDING BETWEEN	WELDING LENGTH (mm)
1 & 2	121
1 & 3	60

SR NO.	PART NAME	WEIGHT(KG)	SURFACE AREA(mm) ²	MATERIAL	QTY
1	PART1	0.210	19874	FE410W AS PER IS2062	1
2	PART2	0.040	3887.63	FE410W AS PER IS2062	1
3	PART3	0.038	2803.89	FE410W AS PER IS2062	1
4	PART4	0.025	1960.42	EN3A	1

ER19C0005504	AJ	HOLE ADDED IN PART.1 HOLE SIZE & TOLERANCE CHANGED DELETED 2,3,4 & 5 WEIGHT UPDATED CHANGE LETTER AJ WAS AI FOR DATAROOM RELEASE	AM	MBK	HAP	13/04/17	ECN13P017273	AE	1)DRAFTING ERROR CORRECTED	PP	DSK	ST	25/10/13
	AH	FOR L2 RE-RELEASE. HOLE ADDED IN PART.1	DSP	MBK	HAP	01/03/17			(DRAFTING ERROR CORRECTED)				
		2.PRODUCTION RELEASE							5)DIMENSION WAS 22				
									4)DIMENSION WAS 19				
ER14C0002710	AG	1.CONCENTRICITY WAS 0.1	PP	DSK	ST	17/07/14			3)DIMENSION WAS 12				
		5.DIMENSION TOL. REVISED							2)CHAMFER ADDED				
		4.TOTAL SURFACE AREA ADDED					ECN13P016058	AD	1)DIAMETER WAS 8.0	PP	DSK	ST	04/5/13
		3.DIM WAS 17.0							2)DIMENSION WAS 22				
		2.CHILD PARTS 3 & 4 ADDED & CHILD PARTS 3 & 4 OF PREVIOUS DRG VERSION DELETED					ECN12P013189	AC	1)ANGLE WAS 115.4	KMS	CSM	SNR	24/4/12
							ECN12P012554	AB	DESIGN REVISED	KMS	CSM	SNR	6/2/12
ECN14P007811	AF	1.PART 2 DESIGN REVISED	PP	DSK	ST	05/02/14		AA	REVISE AND REDRAWN	KMS	CSM	SNR	13/1/12
E.R.NO.	LET LOC	REVISION	DSNR	CKR.	APPR.	DATE	E.R.NO.	LET LOC	REVISION	DSNR	CKR.	APPR.	DATE

NOTE :-

(AI) 1. WELDING AS PER PS608

<SC> : SIGNIFICANT CHARACTERISTICS ▽ : CRITICAL CHARACTERISTICS										MAHINDRA & MAHINDRA LIMITED									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										TRACTOR DIVISION									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1999										KANDIVLI (EAST), MUMBAI 400 101, INDIA.									
DIMENSIONS										E.R. / PROC. REG. NO : PART NO. :									
L INEAR OVER 0.5 : 3 4 50 120 400 1000 2000										E.R14C0002710 007609310C1									
IN mm UFPTO 0.3 4 30 120 400 1000 2000 4000																			
f FINE (X.XXX) ±0.05 ±0.05 ±0.10 ±0.15 ±0.20 ±0.3 ±0.5										PART NAME :									
m MEDIUM (X.XX) ±0.1 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2										FOOT ACCELERATOR PAD MSTAR									
c COARSE (X.X) ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2 ±3 ±4																			
v VERY COARSE (X) ±0.5 ±1 ±1.5 ±2.5 ±3 ±4 ±6 ±8																			
LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.										HEAT TREATMENT :									
ANGULAR IN deg. OVER - - 10 50 120 400 +										REFER TABLE									
IN mm UFPTO 10 50 120 400 +																			
f FINE (X.XXX) ±1° ±0°30' ±0°20' ±0°10' ±0°5'										NAME SIGN DATE FIRST USED TRCR. MODEL									
m MEDIUM (X.XX) ±1° ±0°30' ±0°20' ±0°10' ±0°5'										CAD ENGG. KMS 27/11/2011 MSTAR									
c COARSE (X.X) ±1°30' ±1° ±0°30' ±0°15' ±0°10'										SCALE 1:1									
v VERY COARSE (X) ±3° ±2° ±1° ±0°30' ±0°20'										DESIGNER KMS 27/11/2011									
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.										SHEET 1 OF 1									
COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY										CHECKER CSM 27/11/2011									
										UNIT QTY. : 1									
										APPR. BY SN 27/11/2011									
										WEIGHT : 0.30 kg.									
IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A1										ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE No 0									